



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3589-19

Job Sheet 173082



Part No: D3589-19

Job Qty: 4 ea

Part Name: Aft Guide Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 3/14/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 8 IPP Rev:A 08-05-30 new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b asper dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/13/18	3/13/18	0.00	0.00	Start Up Waterjet		SE 18/02/27
100	Waterjet	4 pcs	3/14/18	3/14/18	0.00	0.12	Waterjet1		SE 18/02/27
120	QC	4 pcs	3/14/18	3/14/18	0.00	0.00	QC8		9-88
140	Packaging	4 pcs	3/14/18	3/14/18	0.00	0.00	Packaging3		JBL
150	QC21-SA	4 Ea	3/14/18	3/14/18	0.00	0.00	QC21		DAS 21 MAR 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.0400 sf (.01 ea)	90-Start up Operation	
Sx40941				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	178	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Aft Guide Plate	2.050inches ± 0.010	2.060 2.040	2,051	
2	Aft Guide Plate	0.950inches ± 0.030	0.980 0.920	0,956	
3	Aft Guide Plate	0.505inches ± 0.010	0.515 0.495	0,506	
4	Aft Guide Plate	1.250inches ± 0.010	1.260 1.240	1,246	
5	Aft Guide Plate	0.063inches ± 0.010	0.073 0.053	0,066	

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Container No: S045914



Part: D3589-19

Job No: 173082

Serial No/Batch: S045914

Revision: D3589

Inspector:

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Date: 02/27/18